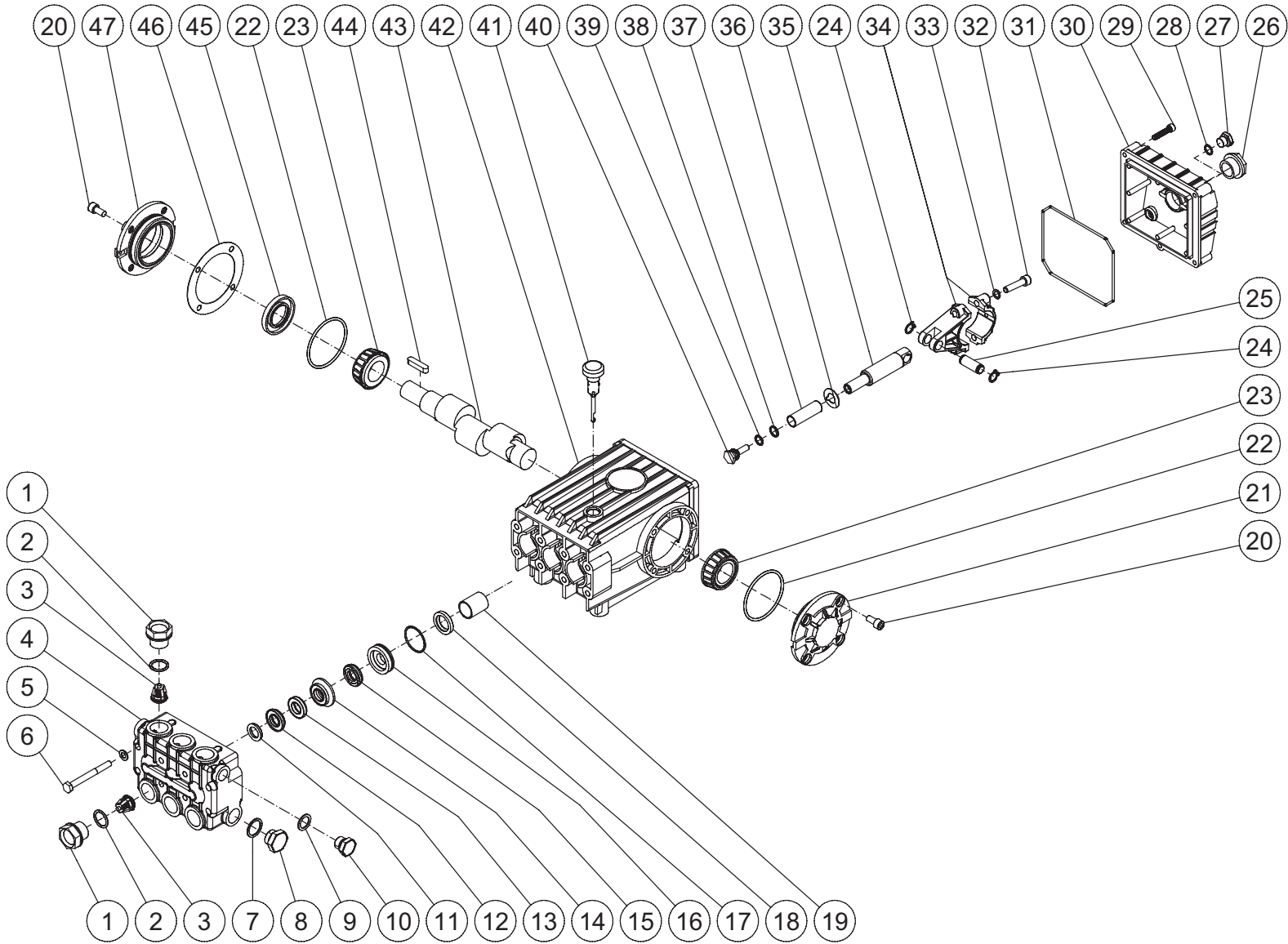


PUMP ASSEMBLY (3-0442)

TORQUE SPECS.	
POSITION	FT-LBS
1	73.7
6	22.1
8	29.4
10	29.4
20	14.7
26	14.7
27	14.7
29	7.3
32	14.7
40	14.7



3-0442 042418 ADR

PUMP ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART #	QTY
1	CAP VALVE	46-0282	6		25	CONNECTING ROD PIN	43-0032	3
2	O-RING	25-0012	6		26	OIL LEVEL INDICATOR	46-0114	1
3	VALVE (SEE KIT 70-0009)	70-0009	6		27	PLUG	39-0017	1
4	MANIFOLD	46-0291	1		28	O-RING	25-0014	1
5	WASHER	28-1039	8		29	BOLT	27-8404	5
6	BOLT	27-8185	8		30	CRANKCASE OPEN COVER	46-0295	1
7	WASHER	28-1038	2		31	O-RING	25-0339	1
8	PLUG	39-0019	2		32	BOLT	27-8435	6
9	WASHER	28-1002	2		33	LOCKWASHER	29-0154	6
10	PLUG	39-0018	2		34	CONNECTING ROD	46-0051	3
11	HEAD RING (SEE KIT 70-0031 & 852-0064)	SEE KIT	3		35	PISTON GUIDE	46-0294	3
12	PACKING (SEE KIT 70-0042 & 852-0064)	46-0338	3		36	SLINGER WASHER	46-0283	3
13	LONG LIFE RING (SEE KIT 70-0042 & 852-0064)	46-0290	3		37	CERAMIC PLUNGER	46-0337	3
14	INTERMEDIATE RING	70-0210	3		38	RING	25-0137	3
15	V-PACKING (SEE KIT 70-0042 & 852-0064)	46-0287	3		39	O-RING	25-0138	2
16	PACKING RETAINER	46-0286	3		40	PISTON SCREW	46-0285	3
17	O-RING (SEE KIT 852-0064)	25-0015	3		41	OIL DIP STICK	46-0144	1
18	OIL SEAL	26-0047	3		42	CRANKCASE	46-0047	1
19	BUSHING	9-0029	3		43	CRANKSHAFT	46-0050	1
20	BOLT	27-8431	8		44	KEY	43-0048	1
21	CRANKCASE COVER	46-0336	1		45	OIL SEAL	26-0049	1
22	O-RING	25-0013	2		46	SHIM	46-0113	1
23	BEARING	48-0012	2		47	CRANKCASE COVER	46-0296	1
24	RETAINING RING	46-0103	6					

REPLACEMENT KITS

PART KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0009	KITS - VALVES	3	6	3
70-0031	KITS - HEAD RING	11	3	3
70-0042	KITS - V-PACKING	12, 13, 15	3	3
70-0210	KITS - INTERMEDIATE RETAINER	14	3	3
852-0064	V-PACKING ASSY	11, 12, 13, 15, 17	3	3

Call for Parts 888-279-9274